

CHIAN CHANG

C-FRAME SINGLE CRANK PRECISION POWER PRESS

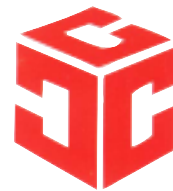
CSP-25/35/45/60/80/110/160/200/260 tons



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Model number			CSP-25		CSP-35		CSP-45		CSP-60		CSP-80		CSP-110		CSP-160		CSP-200		CSP-260	
Capacity (tonf)			25		35		45		60		80		110		160		200		260	
Stroke length (mm)			80	50	100	50	120	60	130	60	150	100	180	100	200	120	210	120	250	160
Strokes per minute	Constant speed (standard)	S.P.M.	90	110	80	100	70	95	65	90	60	80	50	70	40	62	35	52	30	47
	Variable speed (special)		70-110	80-140	60-100	70-130	50-85	60-120	40-75	55-110	40-75	50-100	35-65	45-90	30-50	35-70	25-45	30-60	22-40	30-50
Tonnage rating point (mm)			3.2		3.2		3.2		4		5		5		6		6		7	
Shut height (S.D.A.U.) (mm)			240	200	250	220	270	240	300	280	330	300	340	330	400	360	450	400	470	420
Slide adjustment (mm)			50		50		65		75		80		90		100		110		120	
Slide bottom area (mm) L-R x F-B			350 x 260		400 x 300		460 x 350		490 x 400		580 x 460		660 x 520		720 x 580		860 x 660		960 x 760	
Shank hole diameter (mm)			φ38.1		φ50.8		φ50.8		φ50.8		φ50.8		φ50.8		φ50.8		φ65		φ65	
Bolster area (mm)			720 x 340		800 x 400		850 x 450		880 x 560		1060 x 620		1150 x 660		1350 x 760		1500 x 830		1600 x 900	
Bolster thickness (mm)			85		90		95		95		120		130		150		180		190	
Bolster hole diameter (standard) (mm)			φ120		φ120		φ130		φ150		φ160		φ200		φ300		φ300		φ300	
Work height (mm)			755		780		780		805		790		860		850		900		920	
Frame inside width (mm)			400		480		524		560		600		680		750		900		980	
Overall size (mm)L-R x F-B			935 x 1120		1015 x 1210		1075 x 1320		1140 x 1435		1235 x 1650		1345 x 1820		1480 x 2090		1680 x 2270		1780 x 2450	
Overall height (mm)			2015		2130		2320		2495		2745		2985		3295		3580		3800	
Main motor	Constant speed (standard)	(HP x P)	3 x 4		3 x 4		5 x 4		5 x 4		7-1/2 x 4		10 x 4		15 x 4		20 x 4		25 x 4	
	Variable speed (special)		3 x 4		3 x 4		5 x 4		7-1/2 x 4		10 x 4		15 x 4		20 x 4		25 x 4		30 x 4	
Slide adjust motor (HP x P)			1/6 x 4		1/4 x 4		1/4 x 4		1/2 x 4		1/2 x 4		1/2 x 4		1 x 4		1 x 4		2 x 4	
Air pressure (khf/cm ²)			5		5		5		5		5		5		5		5		5	
Die cushion - to facilitate drawing (optional accessory)																				
Cushion capacity (tonf)			2.2		2.2		2.2		6		6		8		12		13		14	
Cushion stroke length (mm)			60		60		60		70		85		95		110		120		130	
Pad dimensions (mm)			280 x 200		310 x 210		340 x 220		400 x 250		440 x 320		480 x 330		540 x 420		550 x 400		720 x 540	

1.Thw above overall height excludes “rubber mount” height- (CSP-25: 38 mm, CSP-35~60: 41 mm, CSP-80~160: 47 mm, CSP-200~260: 60 mm)

2.Based on main factory production, rights of modification reserved.