



Saga Series

DUAL-GUIDE-POST PRESS



Saga II Series

DUAL-CRANK DUAL-GUIDE-POST PRESS

Type		Saga-120II		Saga-160II		Saga-220II		Saga-300II	
		S	L	S	L	S	L	S	L
Capacity	tons	120		160		220		300	
Limit of Capacity	mm	5		6		6		7	
Slide Stroke	mm	120	200	140	220	160	250	180	280
Press Speed	sqm	40 - 70	30 - 50	30 - 55	30 - 45	25 - 50	25 - 40	25 - 50	20 - 40
Shutheight	mm	350		400		450		500	
Area of Bolster	mm	1660 x 680		1860 x 760		2160 x 840		2420 x 920	
Thickness of Bolster	mm	140		160		180		200	
Area of Slide	mm	1600 x 520		1800 x 580		2100 x 700		2400 x 700	
Slide Adjustment	mm	90		100		120		140	
Main Motor	hp	15		20		20		30	

Type		Saga-35			Saga-45			Saga-60			Saga-80		
		H	S	L	H	S	L	H	S	L	H	S	L
Capacity	tons	35			45			60			80		
Limit of Capacity	mm	2.5	3	3	3	3.5	3.5	3	4	4	3.5	5	5
Slide Stroke	mm	40	80	120	50	100	140	60	120	160	70	140	180
Press Speed	sqm	140	70	60	100	50	40	80	45	40	60	40	35
		240	120	100	200	100	80	160	80	70	140	75	60
Shutheight	mm	220			250			280			300		
Area of Bolster	mm	560 X 400			650 X 450			720 X 520			800 X 600		
Thickness of Bolster	mm	70			80			90			100		
Area of Slide	mm	520 X 350			600 X 400			670 X 450			750 X 500		
Slide Adjustment	mm	50			60			70			80		
Main Motor	hp	5			5			7.5			7.5		

Type		Saga-120			Saga-160			Saga-220			Saga-300		
		H	S	L	H	S	L	H	S	L	H	S	L
Capacity	tons	120			160			220			300		
Limit of Capacity	mm	3.5	5	5	4	6	6	4	6	6	5	6	6
Slide Stroke	mm	80	160	200	100	180	220	120	200	250	140	220	280
Press Speed	sqm	60	40	30	60	30	30	40	25	25	30	25	20
		120	70	50	100	60	45	80	50	40	60	50	40
Shutheight	mm	320			350			400			450		
Area of Bolster	mm	860 X 680			920 X 760			1000 X 840			1100 X 920		
Thickness of Bolster	mm	120			140			160			180		
Area of Slide	mm	800 X 550			860 X 600			960 X 700			1060 X 800		
Slide Adjustment	mm	90			100			120			140		
Main Motor	hp	10			15			20			30		