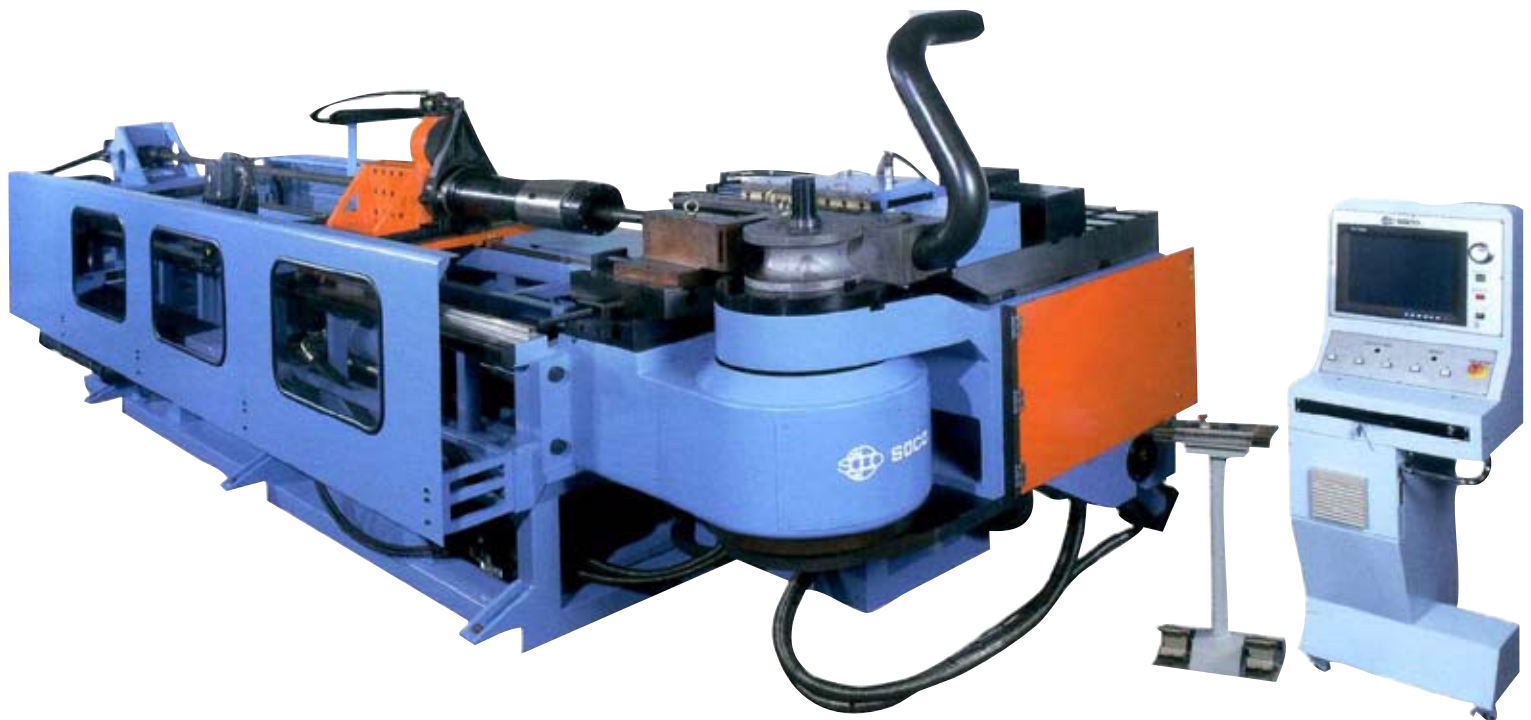


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CNC 5 Controlled Axes Tube Bender
5B series *



Model		SB-76x5B-1S/2S	SB-90x5B-1S/2S	SB-110x5B-1S/2S	SB-130x5B-1S/2S
Mild Steel Capacity (mm)		Ø76.2 x 2.5t x CLR1.5D Ø63.5 x 4.2t x CLR1.5D	Ø88.9x 2.11t x CLR1.5D Ø76.2 x 3.5t x CLR1.5D	Ø110 x 2.8t x CLR1.5D Ø100 x 4.0t x CLR1.5D	Ø127 x 4.0t x CLR1.5D Ø120 x 4.5t x CLR1.5D
Stainless Capacity (mm)		Ø76.2 x 2.0t x CLR1.5D	Ø76.2 x 2.4t x CLR1.5D	Ø110 x 1.7t x CLR1.5D Ø100 x 2.8t x CLR1.5D	Ø120 x 3.0t x CLR1.5D
Max. Die Radius Difference (R1.R2) (mm)		80	80	100	150
Max. Length over Mandrel (mm)		1430	4130	5000	5500
Max. Bending Angle		190°	190°	190°	190°
Max. Bending Draw Radius (mm)		250	250	300	350
Accuracy	Bending	±0.1°	±0.1°	±0.1°	±0.1°
	Rotation	±0.1°	±0.1°	±0.1°	±0.1°
	Feeding (mm)	±0.1°	±0.1°	±0.1°	±0.1°
Dimension (mm) (L x W x H)		5500 x 2100 x 1720	5500 x 2100 x 1720	7300 x 1800 x 1400	7500 x 2215 x 1900
Weight (kg)		6600 / 7100 (1S / 2S)	7500 / 8000 (1S / 2S)	9600 / 10200 (1S / 2S)	11000 / 11800 (1S / 2S)

*Deu to continuous improvement and designs; the manufacturer reserves the right to modify any changes of all models without notice.