

# IST Series

## HYDRAULIC MULTI-DIRECTION FORMING MACHINE



Spec / Model		<b>IST-600</b>	<b>IST-800</b>	<b>IST-1200</b>	<b>IST-2000</b>
Main capacity	ton	600	800	1200	2000
Forming capacity	tee	1/2" ~ 4"	1/2" ~ 4"	4" ~ 8"	6" ~ 12"
Main stroke	mm	400	500	600	900
Table area LR x FB	mm	650 x 900	750 x 1000	850 x 1150	1100 x 1600
Transverse press	ton	450 x 2	600 x 2	800 x 2	1600 x 2
Transverse stroke	mm	200	200	250	400
Cushion capacity	ton	100	150	200	300
Cusion stroke	mm	150	200	250	350
System pressure	kg/cm <sup>2</sup>	250	250	250	250
Oil tank capacity	L	1500	1800	2200	3000
Motor	HP	100	150	200	300
Intensifier pressure	kg/cm <sup>2</sup>	2500	2500	2000	2000